



MATERIAL: 6061-T6 SHEET (QQ-A-250/11) 0.091" THICK  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
BREAK ALL SHARP EDGES 0.010 TO 0.020  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

|         |                   |  |
|---------|-------------------|--|
| A       | 99.09.07          | NEW ISSUE                                |
| DESIGN  | DRAWN BY<br>CP RF | DART AEROSPACE USA, INC.<br>BELLEVUE, WA |
| CHECKED | APPROVED<br>CP    | DRAWING NO.<br>D2912                     |
| DATE    | 99.09.07          | TITLE<br>DOUBLER                         |
|         |                   | SCALE<br>1:1                             |

